

Unit **5** Patterns in Variation

Lesson 1 *Measuring Variation with the Standard Deviation* 346

INVESTIGATIONS

- 1 Computing and Interpreting the Standard Deviation 347
 - 2 Properties of the Standard Deviation 351
- MORE 355**

Lesson 2 *The Normal Distribution* 362

INVESTIGATIONS

- 1 Characteristics of the Normal Distribution 363
 - 2 Standardizing Scores 371
- MORE 375**

Lesson 3 *Statistical Process Control* 384

INVESTIGATIONS

- 1 Out-of-Control Signals 385
 - 2 Getting Things under Control 394
- MORE 396**
- 3 False Alarms 402
 - 4 The Addition Rule 405
- MORE 411**

Lesson 4 *Looking Back* 416